

香港電阻製造廠

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HONG KONG RESISTORS MANUFACTORY

(wholly owned by Hong Kong Resistors Manufactory International Ltd.)

AN ISO 9001:2015 CERTIFIED MANUFACTURER

AN ISO 45001: 2018 MANUFACTURER

AN ISO 14001: 2015 MANUFACTURER

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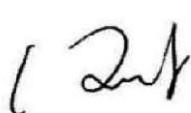



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DATASHEET

Name of Product: WIREWOUND RESISTOR –TAPING

Sales Executive: _____

Date: _____

| 製造 Prepared by | 品質 Quality by | 業務 Sales by | 核准 Authorized by |
|---|---|--|---|
|  |  |  |  |
| JSC PROMELECTRONICS | | | |
| 客戶 customer approval | 客戶 customer approval | 客戶 customer approval | 客戶 customer approval |
| | | | |

Spec. No. WRTB 2023

Rev. No.: 2023 Aug

PRODUCT : WIREWOUND RESISTOR

TYPE : WR 100/200

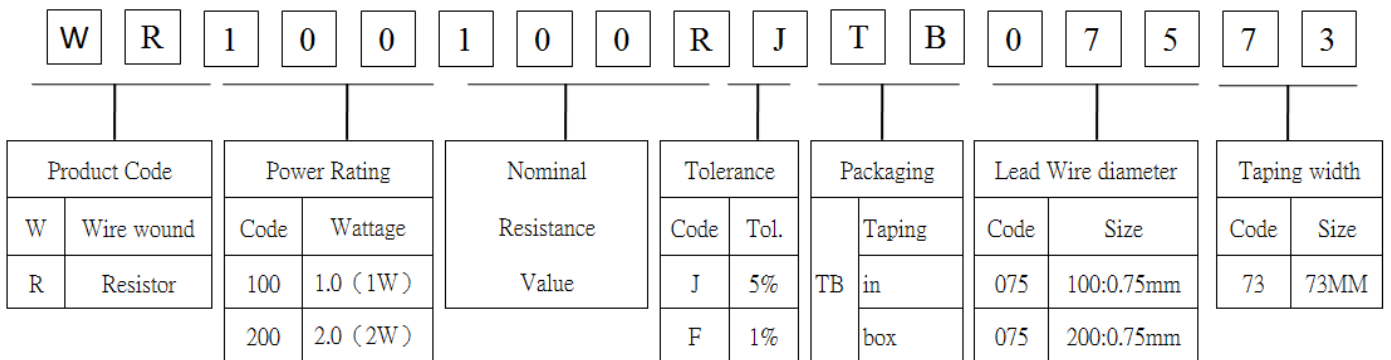
1. APPLICABLE SCOPE:

- 1.1 This specification is for use in WIREWOUND RESISTORS
- 1.2 Characteristics and specifications are according to those of:
JIS C 5201
- 1.3 RoHS and REACH compliant product

2. PART NUMBER

It is composed of description, rated wattage , nominal resistance value , tolerance and packaging.

2.1 Make Up:



Explanation :

Part Number

WR 100100RJ TB07573

Description

Wire wound Resistor , 1W , 100Ω , +/-5% , tape in box ,

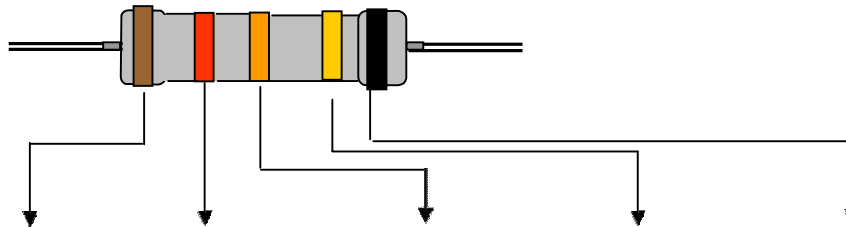
Lead Wire diameter: d=0.75mm, Taping width=73mm.

PRODUCT : WIREWOUND RESISTOR
TYPE : WR 100/200

2.3 Color code indication

Fixed resistors of which the nominal resistance value and tolerance are indicated by color codes as per Table 1 :

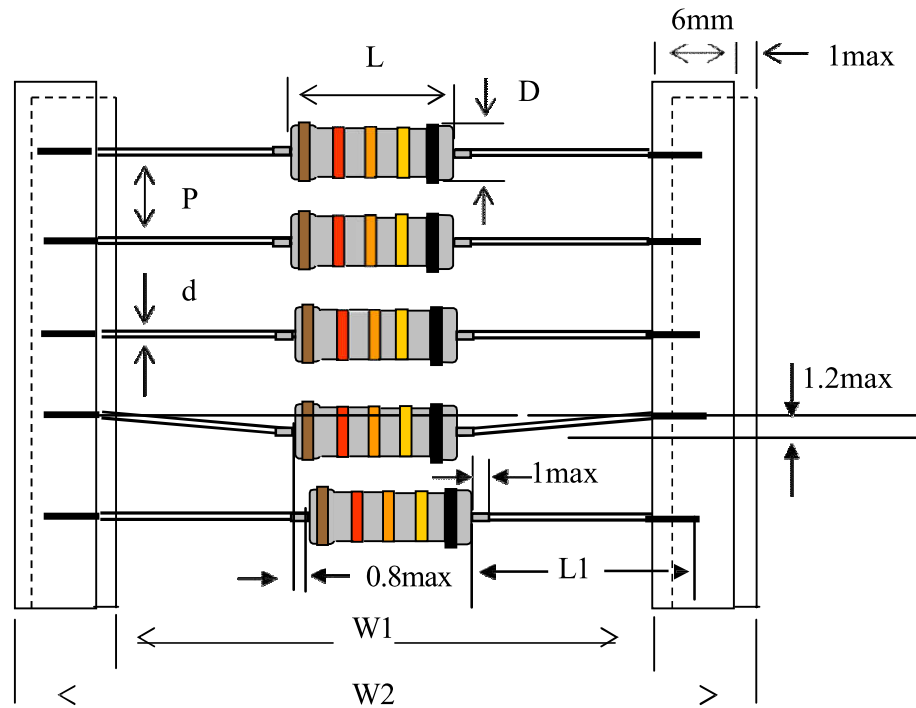
TABLE - 1



| COLOR | 1 ST DIGIT | 2 ND DIGIT | MULTIPLIER | TOLERANCE | IDENTIFICATION |
|--------|-----------------------|-----------------------|------------|-----------|--------------------|
| BLACK | 0 | 0 | 1 | | WIREWOUND RESISTOR |
| BROWN | 1 | 1 | 10 | F (±1%) | |
| RED | 2 | 2 | 100 | | |
| ORANGE | 3 | 3 | 1,000 | | |
| YELLOW | 4 | 4 | 10,000 | | |
| GREEN | 5 | 5 | 100,000 | | |
| BLUE | 6 | 6 | 1000,000 | | |
| VIOLET | 7 | 7 | 10,000,000 | | |
| GREY | 8 | 8 | | | |
| WHITE | 9 | 9 | | | |
| GOLD | | | 0.1 | J (±5%) | |
| SILVER | | | 0.01 | | |

3. DIMENSIONS :

TABLE - 2



Unit : mm

| TYPE | L | D | d | P | W1 | W2 | L1 |
|-------|----------|---------|-----------|--------|--------|--------|------|
| WR100 | 11.0±1.5 | 4.0±0.5 | 0.75±0.05 | 5±0.3 | 73±1.5 | 85±1.5 | 34±1 |
| WR200 | 15.0±1.5 | 5.0±0.5 | 0.75±0.05 | 10±0.3 | 73±1.5 | 85±1.5 | 34±1 |

PRODUCT : WIREWOUND RESISTOR

TYPE : WR 100/200

4. SPECIFICATIONS

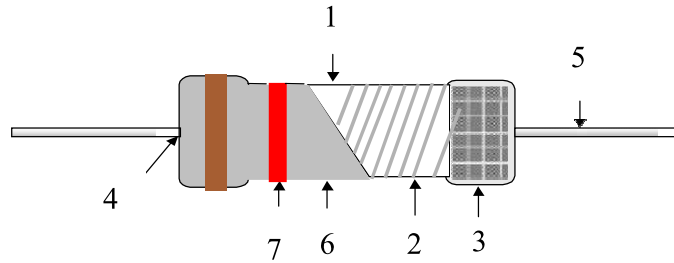
TABLE - 3

| DESCRIPTION | WR-100 | WR-200 |
|---------------------------------|------------------|------------------|
| STANDARD RESISTANCE VALUE RANGE | 0.1Ω -200Ω | 0.1Ω - 470Ω |
| POWER RATING AT 70°C | 1W | 2W |
| *MAX WORKING VOLTAGE | 500V | 500V |
| *MAX OVERLOAD VOLTAGE | 1, 000V | 1, 000V |
| OPERATING TEMPERATURE RANGE | -55°C ~+255°C | -55°C ~+255°C |
| TEMPERATURE COEFFICIENT | ±300PPM | ±300PPM |
| TEMPERATURE CYCLING | ±(2%R+0.05Ω) | ±(2%R+0.05Ω) |
| INSULATION RESISTANCE | MIN.1,000 MΩ | MIN.1,000 MΩ |
| HUMIDITY | ±(5% R+0.05Ω) | ±(5% R+0.05Ω) |
| SHORT-TIME OVERLOAD | ±(2%R+0.05Ω) | ±(2%R+0.05Ω) |
| SOLDERABILITY | MIN. 95% COVERED | MIN. 95% COVERED |
| VIBRATION | ±(1% R+0.05Ω) | ±(1% R+0.05Ω) |
| LOAD LIFE | ±(5% R+0.05Ω) | ±(5% R+0.05Ω) |

* The working voltage is calculated based on the resistance value following the formula of $V=\sqrt{P*R}$ or to its maximum extent as indicated above

* The overload voltage is calculated based on the resistance value following the formula of $V= 2.5 * \sqrt{P*R}$ or to its maximum extent as indicated above

5. STRUCTURAL DIAGRAM



- | | |
|------------------------|---|
| (1) CORE | WHITE CERAMIC ROD |
| (2) RESISTANCE FILM | VALUED RESISTANCE WIRE |
| (3) TERMINAL | TINNED IRON CAP |
| (4) CONNECTION | ELECTRIC WELDING |
| (5) LEAD WIRE | SOLDERED OR TINNED ANNEALED COPPER WIRE |
| (6) FINISHING PAINTING | FLAMEPROOF SILICON PAINT |
| (7) INDICATION | COLOR CODE INK |

TABLE - 4

| RATED RESISTANCE VALUE | MAX. TESTING VOLTAGE |
|-------------------------------|----------------------|
| | 1W / 2W |
| $0.1\Omega \leq R < 10\Omega$ | 0.3 |
| $10\Omega \leq R < 100\Omega$ | 1 |
| $100\Omega \leq R < 1K\Omega$ | 3 |

PRODUCT : WIREWOUND RESISTOR
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6. CHARACTERISTICS

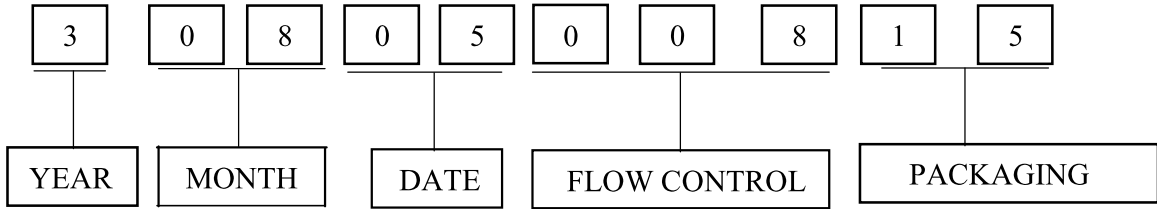
TABLE – 5

| | | |
|------------------------------------|----------------------------------|---|
| DC RESISTANCE VALUE | TEST METHOD MIL-STD-202 ITEM 303 | VOLTAGE AS TABLE -4. TEMPERATURE $25 \pm 2^{\circ}\text{C}$. AQL 0.25%. |
| VOLTAGE WITHSTAND | TEST METHOD MIL-STD-202 ITEM 301 | V-BLOCK METHOD. VOLTAGE AS TABLE -3 $\times 1.42$, 1 MIN. AQL 1%. |
| SHORT TIME OVERLOAD | TEST METHOD JIS C 5201 ITEM 5.5 | RATED VOLTAGE $\times 2.5$ TIMES OR MAX.WORKINGVOLTAGE $\times 2$ TIMES. ABOVE TEST 5 SEC. THE RESISTANCE VALUECHANGE RATE SHALL BE WITHIN $\pm(2\%R+0.05 \Omega)$. |
| TERMINAL STRENGTH | TEST METHOD MIL-STD-202 ITEM 211 | TENSILE STRENGTH : 1KG TENSIONAL STRENGTH : 180° , 2 CYCLES. BENDING STRENGTH : 0.5KG, 2 TIMES. THE RESISTANCE VALUECHANGE RATE SHALL BE WITHIN $\pm(0.5\%R+0.05 \Omega)$. |
| SOLDERABILITY OF TERMINAL | TEST METHOD MIL-STD-202 ITEM 210 | $260 \pm 5^{\circ}\text{C}$ 10 \pm 1SEC. AFTER TESTING, LEAVE FOR 3 HOURS. THE RESISTANCE VALUECHANGE RATE SHALL BE WITHIN $\pm(1\%R+0.05 \Omega)$. |
| TEMPERATURE CYCLE | TEST METHOD MIL-STD-202 ITEM 107 | LOW SIDE TEMPERATURE : $-55^{\circ}\text{C} \pm 3^{\circ}\text{C}$ 30MIN. ROOM TEMPERATURE : 10-15MIN. HIGH SIDE TEMPERATURE : $+125^{\circ}\text{C} \pm 3^{\circ}\text{C}$ 30MIN. ROOM TEMPERATURE : 10-15MIN. ABOVE TEST 5 CYCLES AFTER LAST CYCLE, LEAVE FOR 1-3 HOURS. THE RESISTANCE VALUECHANGE RATE SHALL BE WITHIN $\pm(2\%R+0.05 \Omega)$. |
| VIBRATION WITHSTAND | TEST METHOD MIL-STD-202 ITEM 204 | X, Y, Z-EACH DIRECTION 2 HOURS. AMPLITUDE 0.75MM. RANGE : 10HZ ~ 500HZ. THE RESISTANCE VALUECHANGE RATE SHALL BE WITHIN $\pm(1\%R+0.05 \Omega)$. |
| LOAD LIFE | TEST METHOD MIL-STD-202 ITEM 108 | $70^{\circ} \pm 2^{\circ}\text{C}$. 1000 HOURS RATED VOLTAGE(1.5 HOURS ON, 0.5 HOUR OFF). THE RESISTANCE VALUECHANGE RATE SHALL BE WITHIN $\pm(5\%R+0.05 \Omega)$. |
| RESISTANCE TEMPERATURE COEFFICIENT | TEST METHOD MIL-STD-202 ITEM 304 | THE RESISTANCE VALUECHANGE RATE SHALL BE AS TABLE – 3. |
| LOAD LIFE IN HUMIDITY | TEST METHOD MIL-STD-202 ITEM 103 | THE RESISTANCE VALUECHANGE RATE SHALL BE WITHIN $\pm(5\%R+0.05 \Omega)$. |

PRODUCT : WIREWOUND RESISTOR

TYPE : WR 100/200

7. LOT NO. (CodingSystem)



8. PACKING DATA

TABLE - 6

| TYPE | PER BOX | PER CARTON | INNER BOX | | | EXPORT CARTON | | |
|-------|----------|------------|-----------|------|------|---------------|-------|-------|
| | | | L | W | H | L | W | H |
| WR100 | 1,000PCS | 10,000PCS | 255mm | 81mm | 72mm | 419mm | 264mm | 170mm |
| WR200 | 1,000PCS | 10,000PCS | 260mm | 78mm | 87mm | 422mm | 270mm | 200mm |

